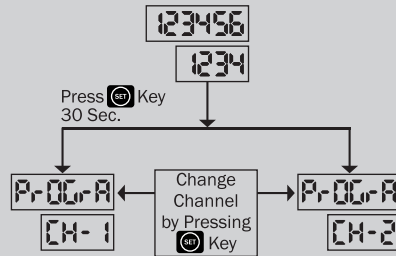


Display Alphabet Characters

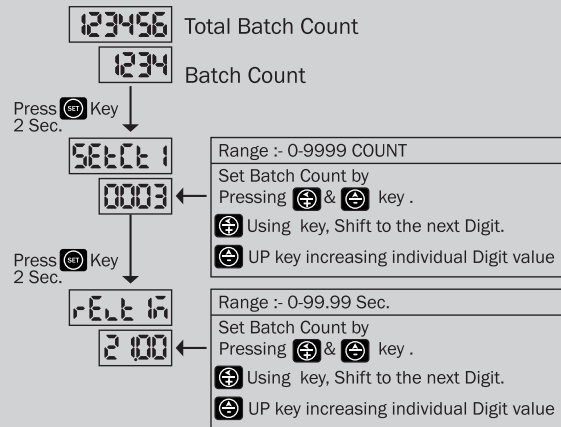


Operation & Menu

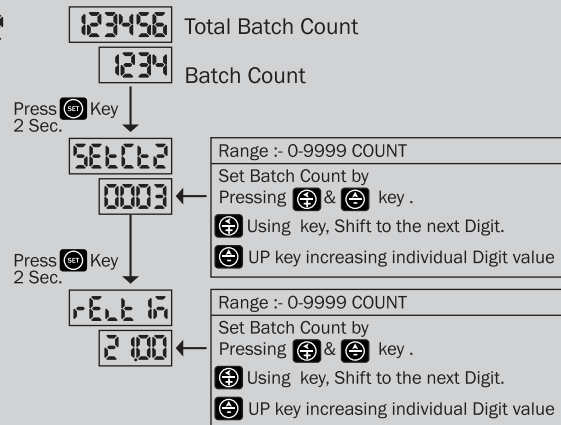
Procedure to set Channel of Program :



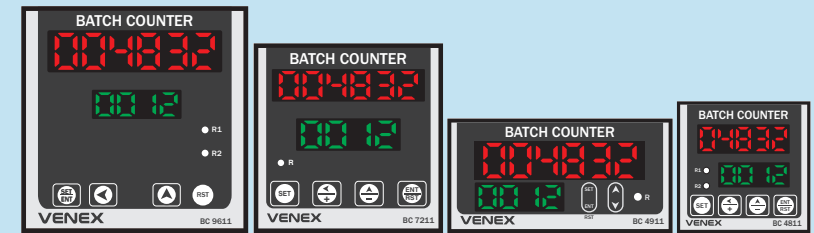
For Program : CH-1



For Program : CH-2



This section gives you all the information necessary to help you monitor and operate your controller including an Operator Interface overview, an explanation of the Displays, keys, LEDs, Mode access, and Operation Modes.



SETTING	Set Point Range Setting	1 Set & 2 Set Point (Configurable) 999999 Count
INPUT	Input Single	NPN/PNP Proxy / Micro switch / Limit Switch (Configurable)
OUTPUT	Control Output Relay Rating SSR / Buzzer	1CO + Buzzer OR SSR + Buzzer (Factory Set) 1CO, 5 Amp, 230 Volt AC 12 V DC Approximately
SPECIFICATIONS	Supply Voltage Reset Facility Memory Retention Enclosure Material Operating Temp. Relative Humidity	230V AC, ±10%, 50Hz Auto Reset / By Front Keypad & Back Reset Memory retention for power failure Polycarbonate + ABS Plastic 0°C 55°C Upto 95% RH Non Condensing

CH-1

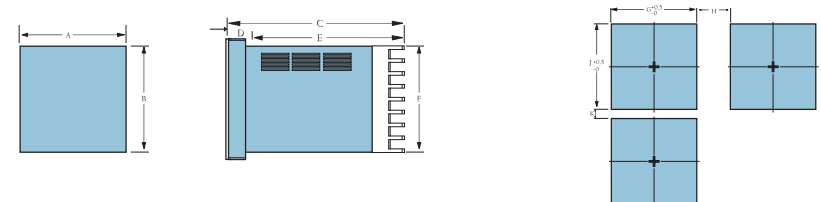
- Working:**
- * When set Count reach at set value, Relay and buzzer both will ON.
 - * Relay will stay on up to Relay Time.
 - * After completion of Relay Time, Relay and Buzzer both will OFF .
 - * If Relay Time is set to then Instrument working in manual mode and user need to press Reset key Relay and Buzzer OFF .

CH-2

- Set Count- 1: Advance setting for batch Count.
Set Count- 2: Batch setting.
- * when set count Reaches The set count1,relay&Buzzerwill be on, and
 - * when it reaches to set count 2,relay Buzzer will be off & Batch count will be zero.
 - * Always set the value of Set1lessthenSet 2.

MOUNTING

The controller can be mounted on either a vertical or tilted panel using the mounting bracket supplied. Adequate access space must be available at the back of the panel for installation and servicing activities. Overall dimensions and panel cutout requirements for mounting the controller are shown in Figure



Size	A	B	C	D	E	F	G	H(Min)	J	K(Min)
(96*96)	100	100	45	3	42	90	92	25	92	25
(72*72)	72	72	62	3	59	65	66	25	66	25
(48*48)	50	50	100	3	97	43	44	25	44	25
(48*96)	96	51	73	3	70	86	88	25	44	25